



MELODY SAUNDERS BRENNA CURRICULUM VITAE

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Melody is CEO of Milestone, Stirling StoneWorks and VICON Nano Science, having been instrumental in creating cement industry niche opportunities around the original Milestone Technologies which achieved global contracts in 2003, creating the intensity for advanced materials science, hence the search for and hiring of Dr. Konstantin Sobolev, Global Nano Scientist in 2003.

Born and raised in Amarillo, TX, Melody studied marketing and advertising at Southern Methodist University in Dallas, TX. She had her own design firm at age 24, selling a custom gift line to Saks Fifth Avenue and Neiman Marcus nationwide, and was the youngest featured designer for both companies. She was co-owner of a New Orleans based, Addy Award-winning advertising agency, The Winston Group which focused on international clients. Melody moved to Santa Fe, New Mexico in 1984, opening a modern art gallery on Canyon Road.

One of her clients introduced her to Steve Brenna and after working together for two years they married in 1990 and have two sons, Guyon and Stirling, ages 19 and 16 respectively. Melody won a Chamber Of Commerce Innovation Award in the amount of \$48,000 in 1998 after creating the first interactive design website in the cast stone industry. In 1999, when Steve decided to protect the proprietary processes and development of Milestone by staying in R&D; Melody took over as CEO. Subsequent years have been dedicated to business growth in multiple industries revolving around Nano Materials Science and advanced cement innovation as well as Neopoli: New City Building Systems utilizing Milestones proprietary and solo to industry cellular concrete technology. The closed cell lightweight concrete can encapsulate industrial waste products including low level nuclear debris; testing protocols and results available.

Milestone's nationwide clients from the Watergate in Washington to prestige commercial and residential projects garnered substantial media and business recognition. The Chamber of Commerce Award in 2000 for the Top Millennium Business began a series of enterprise level national awards in addition to Addy



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Design Awards. Milestone won an Export Achievement Award in 2003 and was recognized by the Texas Senate for Global Export Success.

In recognition of her accomplishments, Melody was awarded the Top Small Business Person for both the West Texas Region and the State of Texas in 2003, from the Small Business Administration (SBA) in Washington D.C., competing against firms in Dallas, Houston, Austin and other Texas regions. She was subsequently chosen in 2004 for Director's Choice Business Person for the Southern United States, again by the SBA in Washington, with four other leaders within a ten state region. 2004-2005 she served as Chairman of the Global Export Committee within the Amarillo Chamber of Commerce. In 2006-2010 Melody was nominated and served on the Board of the District Export Council (West Texas region) whose members are appointed by the Secretary of Commerce to further exporting in Texas.

Milestone funded a new Materials Science Lab for West Texas A&M University and continued advanced materials testing of magnesium oxides, working with Argonne National Laboratories. VICON, the Intellectual Property division of Milestone was invited to Florida in 2005 to study and create reef repair and regeneration materials which spawned another research division for eco-cements including reef and marine environment ceramics and other composites, air and surface cleaning sealants, and multiple cement related high performance mixtures and topical treatments.

Melody was invited to Libya in 2006, through 2008 on multiple occasions to investigate, propose solutions for and outline design and implementation for the restoration of Roman Ruins, and property development around ruins utilizing Milestone mold technologies to pull mold replicas so that hotel, museum and other elements are just like walking through the ruins themselves, yet serving as a tourist mecca, historic and cultural educational experience. Libyan and other Global UNESCO Historic Property Restoration information outlines and packages available upon request.

Her community service projects always have a focus on helping children, ranging from health to housing as Board Member of the Presbyterian Children's Home, Amarillo, Texas in which she and her father, Guyon H Saunders renovated the eight homes within the Children's Complex. Melody was instrumental in renovating the exterior of the Guyon Saunders Resource Center which houses all of the United Way Agencies, shelters for homeless, Head Start education centers and other charity organizations in Amarillo. Melody remains active in participation, donations and innovative fund raising for multiple charitable organizations globally including The Hunger Project. A fourth generation Rotarian, she follows in the footsteps of her families interest in creating educational opportunities for Americas youth.